

Date: Wednesday, 7/11/2007 2:48:52 PM
User: Jim Johnston

Process Sheet

SPit

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SADDLE KIT FOR D206-642-512
Job Number	: 33485 -2	Part Number	: K642 512
Estimate Number	: 12894	Drawing Number	: N/A
P.O. Number	:	Project Number	: N/A
This Issue	: 7/11/2007 S.O. No. :	Drawing Revision	: N/A
Prsht Rev.	: NC	Material	:
First Issue	: 1/1 Type : LANDING GEAR	Due Date	: 7/30/2007
Previous Run	: 33319	Qty:	1/2 Um: Each
Written By	: <u>Jim Johnston</u>		
Checked & Approved By	: <u>07.07.11</u>		
Comment	: Est Rev: A 05.06.07 new issue EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP K642-512 CHG003

07.08.01 Jim Johnston

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D206648013	GHW Kit
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D206-648-013	GHW Kit	B32401

B33666 1K ✓

C-7/14/01

4.0	D2652	Bushing
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Comment: Qty.: 16.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
16	D2652	Bushing	B32467

B32621 ✓

C-7/18/01

5.0	D2712	Set Screw
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Comment: Qty.: 10.0000 Each(s)/Unit Total : 20.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
10	D2712	Set Screw	B31927

B32506 ✓

B33248 (11X) ✓

C-7/14/01

Process Sheet

D206-642-512

Wednesday, 7/11/2007 2:48:52 PM

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT FOR D206-642-512

Job Number: 33485

Part Number: K642 512

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

D29322

206 Saddle Right side



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D2932-2

Saddle

~~334~~

B 33489 X

50 EP

7.0

D29332

206 Saddle Right



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D2933-2

Saddle

~~B34251~~

33472 X

50 EP

8.0

D2934

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 D2934

Saddle Spacer

B32628 X

EP

9.0

D2935

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 D2935

Saddle Spacer

B32469 X

EP

10.0

D29382

206 Saddle Right side



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D2938-2

Saddle

B30282 X

B30321

11.0

D29392

206 Saddle Right Side



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D2939-2

Saddle

B30301 X

B30483 10

Phantom

Wednesday, 7/11/2007 2:48:52 PM
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Job Number



Seq. #:

Machine Or Operation:

Description:

12.0

D33963

Inventory



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 D3396-3

Spacer

B32784 X

13.0

D3407043

Tow Ring



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D3407-043

Tow Ring

B328926 X

B32893

207/8/1

14.0

D34561

washer



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D3456-1

Washer

B33270 X

B 25701

15.0

D34571

Inventory



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 D3457-1

Washer

B32909 X

16.0

AN3C35A



Comment: Qty.: 3.0000 Each(s)/Unit Total: 6.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

3 AN3C35A

Bolt

M104958 X

M104955

17.0

AN3C36A



Comment: Qty.: 9.0000 Each(s)/Unit Total: 18.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

9 AN3C36A

Bolt

M101261 X

PH 407/14(2)

Wednesday, 7/11/2007 2:48:52 PM

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Job Number: 33485

Part Number: K642 512

Job Number:



Seq. #:

Machine Or Operation:

Description:

18.0

AN3C41A



Comment: Qty.: 8.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

8 AN3C41A

Bolt

~~M103324~~ (5x) ✓

18
M105118 ✓

19.0

AN4C6A



Comment: Qty.: 12.0000 Each(s)/Unit Total: 24.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

12 AN4C6A

Bolt

~~M104936~~ ✓

20.0

AN5C11A



Comment: Qty.: 8.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

8 AN5C11A

Bolt

~~M104537~~ ✓

M105143 ✓

21.0

AN5C12A



Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

4 AN5C12A

Bolt

~~M104537~~ ✓

M104936 ✓

22.0

AN5C13A



Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

4 AN5C13A

Bolt

~~M104936~~ ✓

M104603 ✓

23.0

AN5C15A



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 AN5C15A

Bolt

~~M101291~~ X

Ep 07/04/14 @

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT FOR D206-642-512

Job Number: 33485

Part Number: K642 512

Job Number:



Seq. #:

Machine Or Operation:

Description:

24.0

AN5C32A



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 AN5C32A

Bolt

M18918 ✓

M105176 ✓

25.0

AN5C34A



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 AN5C34A

Bolt

M18918 X

26.0

AN5C35A



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 AN5C35A

Bolt

M18918 X

27.0

AN960C10L

washer



Comment: Qty.: 24.0000 Each(s)/Unit Total: 48.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

24 AN960C10L

Washer

M104885 X

28.0

AN960C416L

WASHER



Comment: Qty.: 24.0000 Each(s)/Unit Total: 48.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

24 AN960C416L

Washer

M104925 ✓

M104916 ✓

Ep [Signature]

Vednesday, 7/11/2007 2:48:52 PM
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT FOR D206-642-512

Job Number: 33485

Part Number: K642 512

Job Number:



Seq. #:

Machine Or Operation:

Description:

29.0

AN960C516L

WASHER



Comment: Qty.: 8.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

8 AN960C516L

Washer

M103344

30.0

MS210433

Nut



Comment: Qty.: 20.0000 Each(s)/Unit Total: 40.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

20 MS21043-3

Nut

M104679

M104885

31.0

MS210434

Nut



Comment: Qty.: 13.0000 Each(s)/Unit Total: 26.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

13 MS21043-4

Nut

M104986

32.0

MS210435

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

4 MS21043-5Nut

M101418

M104729

33.0

NAS1515H3L

WASHER



Comment: Qty.: 24.0000 Each(s)/Unit Total: 48.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

24 NAS1515H3L

Washer

M102536

34.0

NAS1515H4L

Inventory



Comment: Qty.: 24.0000 Each(s)/Unit Total: 48.0000 Each(s)

Pick:

M101542

Wednesday, 7/11/2007 2:48:52 PM
K m Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

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Job Number: 33485

Part Number: K642 512

Job Number:



Seq. #:

Machine Or Operation:

Description:

24 NAS1515H4L Washer

Washer

35.0

NAS1515H5



Comment: Qty.: 16.0000 Each(s)/Unit Total: 32.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

16 NAS1515H5

Washer

~~M104679~~

WASHER

36.0

NAS1515H5L



Comment: Qty.: 8.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

8 NAS1515H5L

Washer

~~M104679~~ (15)

M104956 (1x)

INSPECT 100% KITS FOR COMPLETENESS

37.0

QC4



Comment: INSPECT 100% KITS FOR COMPLETENESS

PACKAGING RESOURCE #1

38.0

PACKAGING 1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP K642-512 CHG003

Location:

FINAL INSPECTION/W/O RELEASE

39.0

QC21



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Jul/07.08.01

